CLAIMS

We claim:

- 1. A catalyst comprising:
- 5 a metal oxide support;
 - a coating comprising zinc on the metal oxide support; and

palladium in contact with said coating;

wherein the catalyst is possesses a volumetric productivity of at least 10,000 ml H_2 / ml catalyst hr.

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- 2. A method of alcohol steam reforming comprising passing water and an alcohol in contact with the catalyst of claim 1 under conditions sufficient to obtain a volumetric productivity of at least $10,000 \text{ ml H}_2/\text{ml}$ catalyst-hr.
- 15 3. The method of claim 2 wherein the alcohol is methanol.
 - 4. The method of claim 3 wherein the water and alcohol are contacted with the catalyst at a temperature in the range of 250 to 320 °C.
- 5. A method of making a catalyst, comprising the steps of:
 providing a solid metal oxide support;
 adding a solution comprising dissolved zinc to the solid metal oxide support;
 adding a base to increase pH; and
 subsequent to at least a portion of the step of adding a base, depositing a metal
 selected from the group consisting of Pd.
 - 6. A catalyst made by the method of claim 5.

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